



### Power Input

**Standard:** 90-250 VAC, 47-63 Hz, 8VA, 4W maximum  
**Optional:** 11-40 VDC / 20-28 VAC, 47-63 Hz, 8VA, 4W maximum

### Signal Input

**Resolution:** 18 Bits  
**Sampling Rate:** 5 Times / Second (200msec)  
**Maximum Rating:** -2VDC minimum, 12VDC maximum  
**Sensor Break Detection:** Sensor open for Thermocouple and RTD inputs, sensor short for RTD input, below 1mA for 4-20mA input, below 0.25V for 1 - 5V input, not available for other inputs  
**Sensor break responding time:** Within 4 seconds for thermocouple and RTD inputs, 0.1 second for 4-20mA and 1-5V inputs

### Event Input

**Number of Event Inputs:** 1  
**Logic Low:** -10V minimum, 0.8V maximum  
**Logic High:** 2V minimum, 10V maximum

### CT Input

**CT type:** TEC99998  
**Accuracy:** ±2% of full scale reading, ± 1 digit maximum  
**Input Impedance:** 294Ω  
**Measurement Range:** 0-50A AC  
**Output of CT:** 0-5V DC  
**CT Mounting:** Wall (Screw) mount  
**Sampling Rate:** 1 time/second

### Output 1 / Output 2

**Type:** Relay, pulsed voltage, linear voltage and linear current  
**Relay Rating:** 2A, 240V AC, 200000 life cycles for resistive load  
**Pulsed Voltage:** Source voltage 5V, Current limiting resistance 66Ω  
**Linear Output Resolution:** 15 Bits  
**Isolation Breakdown Voltage:** 1000 V AC  
**Load Capacity of Linear Output:** Linear current: 500Ω maximum, Linear voltage: 10KΩ minimum

### Alarm

**Relay Type:** Form A  
**Maximum Rating:** 2A, 240VAC, 200000 life cycles for resistive load  
**Alarm Functions:** Dwell Timer, Deviation Low, Deviation High, Deviation Band Low, Deviation Band High, Process High, Process Low  
**Alarm Mode:** Latching, Hold, Normal, Latching/Hold  
**Dwell Timer:** 0.1-4553.6 minutes

### Data Communications

**Interface:** RS-485  
**Address:** 1-247  
**Parity Bit:** None, Even or Odd  
**Data Length:** 7 or 8 Bits  
**Protocol:** Modbus RTU  
**Baud Rate:** 2.8 - 115.2 Kbits/sec  
**Stop Bit:** 1 or 2 Bits  
**Communication Buffer:** 160 bytes

### Analog Retransmission

**Output Signal:** 4-20 mA, 0-20 mA, 0-10V  
**Resolution:** 15 Bits  
**Accuracy:** ±0.05% of span ± 0.0025% / °C  
**Load Resistance:** 0-500Ω for current output, 10KΩ minimum for voltage output  
**Isolation Breakdown:** 1000VAC minimum  
**Integral Linearity Error:** ±0.005% of span  
**Linear Output Ranges:** 0-22.2mA (0-20mA / 4-20mA), 0-5.55V (0-5V, 1-5V), 0-11.1V (0-10V)

### User Interface

**Keypad:** 4 Keys  
**Display Type:** 4 digit LCD display  
**No. of Display:** 2  
**Upper Display Size:** 0.4" (10mm)  
**Lower Display Size:** 0.19" (4.8mm)

### Programming Port

**Interface:** Micro USB  
**PC Communication Function:** Automatic Setup, Calibration and Firmware Upgrade

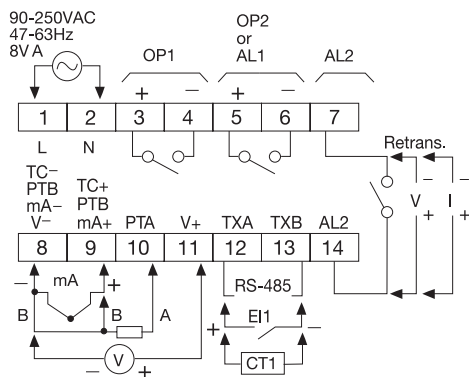
### Control Mode

**Output 1:** Reverse (Heating) or Direct (Cooling) Action  
**Output 2:** PID cooling control, Cooling P band 50~300% of PB, Dead band -36.0 ~ 36.0 % of PB  
**ON-OFF:** 0.1-90.0 (°F) hysteresis control (P band = 0)  
**P or PD:** 0-100.0 % offset adjustment  
**PID:** Fuzzy logic modified Proportional band 0.1 ~ 900.0°F, Integral time 0~3600 seconds, Derivative time 0-360.0 seconds  
**Cycle Time:** 0.1-90.0 seconds  
**Manual Control:** Heat (MV1) and Cool (MV2)  
**Failure Mode:** Auto transfer to manual mode while sensor break or A-D Converter damage  
**Ramping control:** 0 to 900.0°F / Minute or 0 to 900.0°F / Hour Ramp Rate

### Environmental and Physical Specifications

**Operating Temperature:** -10°C to 50°C  
**Storage Temperature:** -40°C to 60°C  
**Humidity:** 0 to 90 % RH (Non-Condensing)  
**Insulation Resistance:** 20MΩ minimum (@500V DC)  
**Dielectric Strength:** 2000V AC, 50/60 Hz for 1 Minute  
**Vibration Resistance:** 10 to 55 Hz, 10m/s<sup>2</sup> for 2 Hours  
**Shock Resistance:** 200 m / s<sup>2</sup> (20g)  
**Moldings:** Flame retardant polycarbonate  
**Mounting:** Panel  
**Dimensions W x H x D:** 1-7/8 x 15/16 x 3-5/8" (48 x 24 x 92 mm)  
**Depth Behind Panel:** 3-5/16" (84 mm)  
**Cut Out Dimensions:** 7/8 x 1-25/32" (22 x 45 mm)  
**Weight:** 4 oz (120 g)  
IP50 for the front panel, IP20 for rear terminals and housing.  
All indoor use.

### Rear Terminal Connections



### Stock and Common Part Numbers (Default Type "J" Thermocouple Input)

Part Number	Output 1	Out 2/ Alm 1	Option 1
TEC04001	Relay	None	None
TEC04002	Relay	Relay	None
TEC04003	Relay	Relay	Event Input
TEC04004	Pulse DC	None	None
TEC04005	Pulse DC	Relay	None
TEC04006	Pulse DC	Relay	Event Input
TEC04007	4-20mA	None	None
TEC04008	4-20mA	Relay	Event Input